

F I G. 2

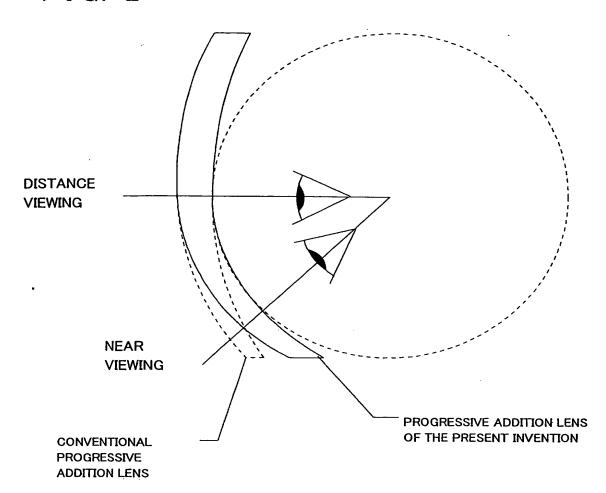


FIG. 3

LENS

OBJECT-SIDE
REFRACTING SURFACE

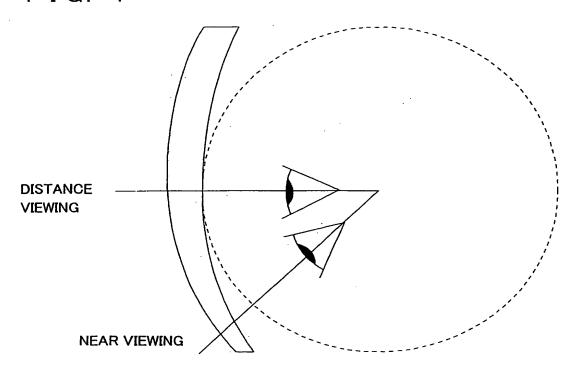
EYEBALL-SIDE
REFRACTING SURFACE

DEFORMED
SURFACE

**DEFORMING METAL** 

MOLD

F I G. 4



F I G. 5

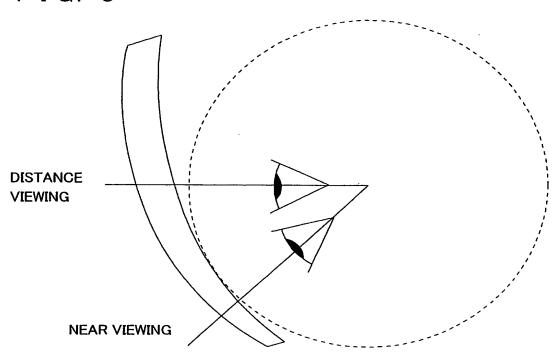
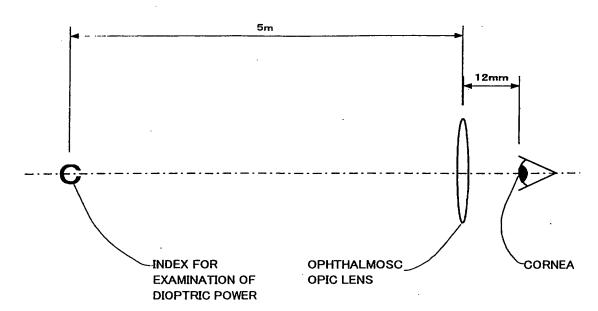
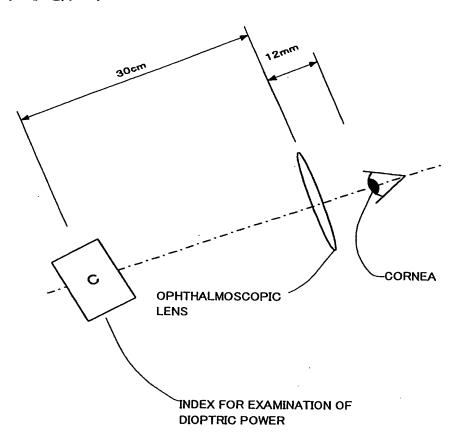


FIG. 6



F I G. 7



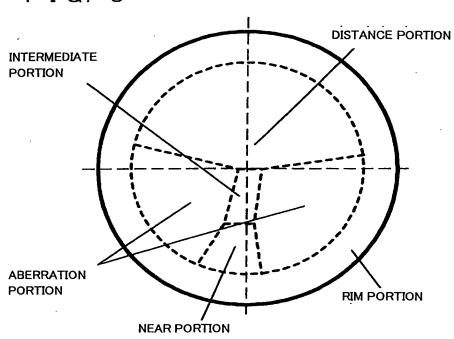


FIG. 9

OBJECT-SIDE REFRACTING SURFACE

EYEBALL-SIDE REFRACTING SURFACE

FIG. 10

